

# Cola®Cor RP

### **Metalworking Corrosion Inhibitor**

CHEMICAL NAME

Mixed Amine Borate

US (TSCA); Canada (DSL); Australia (AICS); Korea (KECI); China (IECSC/IECIC);

New Zealand (NZIoC); Taiwan (NECI)

Cola®Cor RP is a non-foaming, water-soluble corrosion inhibitor for cast iron, steel, and non-ferrous metals such as aluminum and copper. It is for use in alkaline systems only and recommended as a replacement for sodium nitrite especially in cutting and grinding fluids. Cola®Cor RP has proven to be an extremely effective corrosion inhibitor for aerosol formulations containing water and on ferrous metals when used at a minimum concentration of 1% by weight.

- · Non-foaming, mixed amine borate
- Useful in aqueous alkaline systems where zero foam is required
- Does not contain nitrites, chromates, phosphates, or azole chemistries.

#### **PERFORMANCE TESTING**

#### **RESULTS**

Cast Iron Chip Test
1% active solution in tap water
(South Pittsburg, TN – 80 ppm)

Pass (test results below)



Test performed using single VWR filter paper, 415 (28320-020)

#### **SPECIFICATIONS**

Appearance	Clear Liquid
pH (10% aqueous)	9.8 – 10.3
Specific Gravity (25°C)	1.12 – 1.15
Color, Gardner '98	2 Max.

#### STORAGE AND HANDLING

Cola®Cor RP is shipped in 55 gal. poly drums, net weight 500 lb. (227 kg.) or 275 gal. totes. Cola®Cor RP should be stored in closed containers. Shelf life is 12 months from date of manufacture. A Safety Data Sheet is available at www.colonialchem.com.

## **Colonial** Chemical

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Innovative Specialty Surfactants